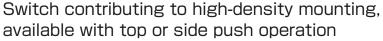
## Switch contributing to high-density mounting,









Items	Specifications	
Rating (max.)	50mA 12V DC	
Rating (min.)	10 μA 1V DC	
Initial contact resistance	500mΩ max.	
Travel (mm)	0.25	

## ■ Product Line

Top push type

Product No.	Operating	Operating	Operating life	Stem color	Height	Minimum ord	er unit (pcs.)	Drawing		
Troduct No.	force	direction	(5mA 5V DC)	Otern color	TIOIGITE	Japan	Export	No.		
SKHLAAA010	0.98N		50,000 cycles	Black						
SKHLACA010	1.57N	Top push	30,000 Cycles	Dark gray	h=4.3mm					
SKHLAJA010	2.55N		30,000 cycles	Red		1.000	1.000	1		
SKHLABA010	0.98N			50,000 avelos	50,000 cycles	50,000 cycles	Black		1,000	1,000
SKHLADA010	1.57N		30,000 Cycles	Dark gray	h=5mm					
SKHLAKA010	2.55N		30,000 cycles	Red						

Side push type

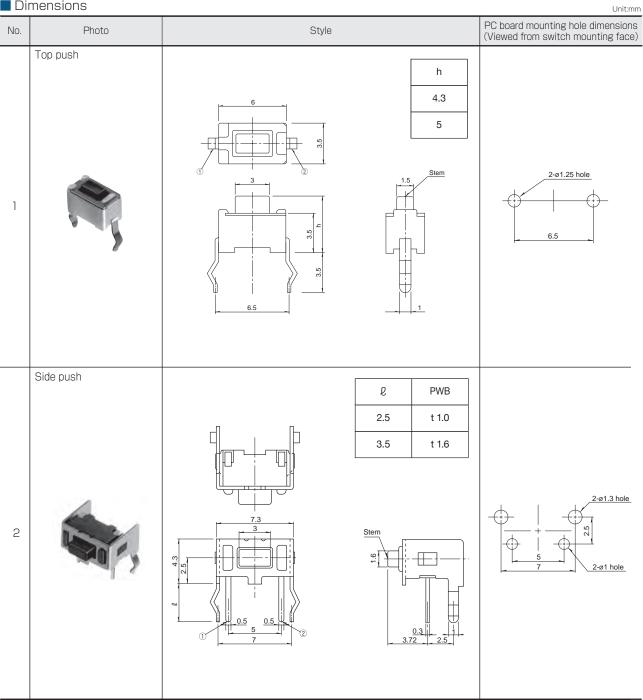
Product No.	Operating	Operating	Operating life	Stem color	Terminal length	Minimum ord	er unit (pcs.)	Drawing	
Product No.	force	direction	(5mA 5V DC)	Sterri Color	reminariengui	Japan	Export	No.	
SKHLLAA010	0.98N		50,000 cycles	Black	ℓ=3.5mm (PC board t : 1.6)	1,000 1,000			
SKHLLBA010	1.57N	Side push		Dark gray			l	2	
SKHLLFA010	2.55N		30,000 cycles	Red			1,000		
SKHLLCA010	0.98N		50,000 cycles	Black	ℓ=2.5mm				
SKHLLDA010	1.57N		50,00	JU,UUU CYCIES	Dark gray	(PC board t : 1.0)			

#### ■ Packing Specifications

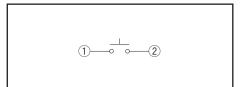
Bulk

Number of pa	Export package		
1 case / Japan 1 case / export packing		measurements (mm)	
10,000	30,000	309×476×347	

Dimensions



#### ■ Circuit Diagram



	Туре				Sharp Feeling Typ	е		
	туре				Snap-in			į.
	Series	SKHL	SKHH	SKHW	SKQJ	SKQB	SKQE	SKHC
	Photo							
	Features	_	_	_	_	_	Long-life	_
	Water-proof	_	_	_	_	•	_	_
	Dustproof	_	_	•	•	•	•	_
	IP standard	_	_	_	_	_	_	_
Operati	Top push	•	•	•	•	•	•	•
direction		_	_	_	_	_	_	_
	W	6						
Dimensi (mm)		3.5		6	□6.6	□10		]12
(11111)	H	4.3/5	See the relevant pages for respective product descriptions	4.3/5	5	5/13/23.2	See the rele	evant pages for duct descriptions
	1N max.	1		<b>***</b>	1		<b>A</b>	
Operati force	UII	······		······	<del>-</del>	<u> </u>	Ţ	<u> </u>
coverag	L						<del>-</del>	
	4N to 5N		+					
	Travel (mm)	0.25		0.3	0.25	0.3		
G	Ground terminal	_	0	_	_	_	_	_
Operatir	ng temperature range		-40℃ to +90℃		-20℃ to +70℃	-40℃ t	o +90°C	-40℃ to +85℃
А	automotive use	•	•	_	_	•	_	_
	Life Cycle	<b>*</b> 2	*3	<b>*</b> 2	<b>*</b> 2	<b>*</b> 2	<b>*</b> 2	<b>*</b> 2
	Rating (max.) (Resistive load)				50mA 12V DC			
Electrical	Rating (min.) (Resistive load)				10μA 1V DC			
performance	Insulation resistance			100	1min.			
	Voltage proof				250V AC 1min.			
	Vibration		10 to 55 t	to 10Hz/min., tl the 3 direction	he amplitude is 1.5 of X, Y and Z for 2	mm for all the free	equencies, ely	
Durability	Lifetime				rdance with individ			
	Cold		-40°C 96h		-30°C 96h	h -40°C 96h		
Environmental performance	Dry heat		90°C 96h		80°C 96h		90℃ 96h	
, 22	Damp heat		60°C, 90 to 9	95%RH 96h		60°C, 90 to 95%RH 60°C, 90 to 95%RH 96h		
	Page	173	175	179	180	182	184	186
						o most outer dim		

W: Width. The most outer dimension excluding terminal portion.

#### Notes

- 1. The automotive operating temperature range to be individually discussed upon request.
- 2. Indicates applicability to all products in the series, while O indicates applicability to some products in the series.

D : Depth. The most outer dimension excluding terminal portion.

H: Height. The minimum dimension if there are variances.

	Type -			Sharp Feeling Type		
Туро			Sı	nap-in		Radial
	Series	SKHL	SKHH	SKQJ	SKQB	SKRC
	Photo					888
	Features	_	_	_	_	Round terminal type
	Water-proof	_	_	_	•	•
	Dustproof	_	_	•	•	•
	IP standard	_	_	_	_	_
Operatin	Top push	_	_	_	_	•
direction		•	•	•	•	_
	W	7.3	7.5	7.5	11.5	
Dimensio (mm)	ons D	7.22	7.85	7.85	11.9	<b>φ</b> 9
(11111)	Н	4.3	7.4	7.3	11.3	13
Operation force coverage	2N to 3N			1	<b>\$</b>	<b>1</b>
	4N to 5N					
	Travel (mm)	0.25		0.3	0.25	
Gr	round terminal	•	•	_	_	_
Operatin	g temperature range	-40°C to +90°C		-20°C to +70°C	-40℃ to +95℃	-30℃ to +85℃
Αι	utomotive use	•	•	_	•	_
	Life Cycle	<b>*</b> 2	<b>*</b> 3	*2	*2	2
	Rating (max.) (Resistive load)			50mA 12V DC		
Electrical	Rating (min.) (Resistive load)			10μΑ 1V DC		
performance	Insulation resistance		in.			
	Voltage proof			250V AC 1min.		
D. makilit.	Vibration	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2 hours respectively				
Durability	Lifetime		Shall be in ac	ccordance with individual	specifications.	
	Cold	-40°	C 96h	-30°C 96h	-40°	0 96h
Environmental performance	Dry heat	90°C	96h	80℃ 96h	90°C 96h	
	Damp heat	6	60°C, 90 to 95%RH 9	16h	60°C, 90 to 9	5%RH 1,000h
	Page	173	175	180	182	228

 $\ensuremath{\mathsf{W}}$  : Width. The most outer dimension excluding terminal portion.

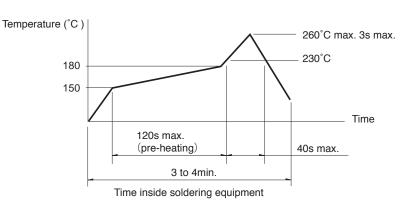
 $\mathsf{D}$  : Depth. The most outer dimension excluding terminal portion. H : Height. The minimum dimension if there are variances.

#### Notes

- 1. The automotive operating temperature range to be individually discussed upon request.
- 2. Indicates applicability to all products in the series.

## TACT Switch™ / Soldering Conditions

# Condition for Reflow Available for Surface Mount Type. Temperature profile



#### Notes

- 1. Please confirm the specifications of our product for the detailed condition.
- Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

#### ■ Conditions for Auto-dip

Available for Snap-in Type and Radial Type.

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.
Preheating time	60s max.
Soldering temperature	260°C max.
Duration of immersion	5s max.
Number of soldering	2times max.

#### **SKHH Series**

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 110°C max.
Preheating time	60s max.
Soldering temperature	260°C max.
Duration of immersion	5s max.
Number of soldering	2times max.

#### SKHL Top Push Type, SKQJ Series

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.
Preheating time	45s max.
Soldering temperature	255℃ max.
Duration of immersion	5s max.
Number of soldering	2times max.

### ■ Manual Soldering

Items		Condition
Soldering temperature		350℃ max.
Duration of soldering		3s max.
Cap	pacity of soldering iron	60W max.

#### SKHH, SKHW Series

	· · · · · · · · · · · · · · · · · · ·	
Items		Condition
Soldering temperature  Duration of soldering		360°C max.
		3s max.
	Capacity of soldering iron	60W max.

#### SKTD, SKTG, SKQJ, SKSN Series

Items	Condition
Soldering temperature	350°C max.
Duration of soldering	3s max.
Capacity of soldering iron	20W max.

#### Notes

- 1. Prevent flux penetration from the top side of the TACT Switch™.
- 2. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 3. The second soldering should be done after the switch is stable with normal temperature.
- 4. Use the flux with a specific gravity of min 0.81. (EC-19S-8 by TAMURA CORPORATION, or equivalents.)

